

+VANTAGE

Metrology & Assembly Solutions

vantage-corp.com



BRINGING PRECISION METROLOGY & ADVANCED ASSEMBLY TO THE SHOP FLOOR

Core Product Overview

Inspection Systems



Vision, Laser, Pneumatic, Dynamic, Torque, as well as Classification and Identification

Automation & Robotics



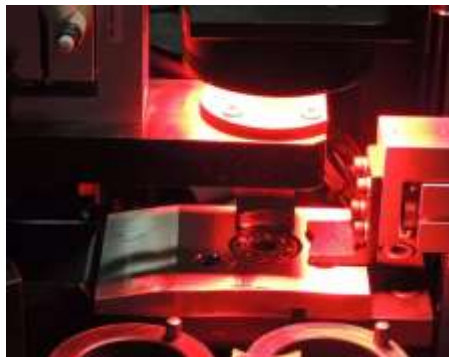
Fully automatic systems to streamline your manufacturing process and increase production

Systems Integration



Custom design or upgrade/retrofit existing lines with the latest sensors and manufacturing technology

Industrial Metrology



Contact and non-contact gages for precision measurements. In-line and audit room.

Assembly Systems



Manual and semi-automatic multi-station assembly systems for pressing, torquing, & riveting

Engineering & Service



Let the +Vantage team's decades of experience solve your manufacturing challenges

Our Featured Customers



Global Locations



Automatic Gaging & Inspection Systems

In-line Automatic Gaging & Inspection Systems

Semi-automatic & Manual Gaging Systems

Precision GD&T Measurement

Tool Compensation Capable

Feature Poke Yoke and Operation Verification

LDVTs, Air Gaging, Eddy Current, Go-No Go, Vision

SPC Analysis, Data Tracking, and Part
Measurement Analysis

Custom designed per application, line condition,
and timing needs



EOL / VC / Final Check
Gage Systems



In-line Gage
Systems



Post Operational Gaging
for Tool Compensation



Air Gaging Systems
In-line & Off-line



Semi Automatic Gaging
Systems



Off-Line Manual Guided Sequence
Gaging Go-No Go & Variable Gage

CMM Grade Precision Metrology Capability

CMM Grade metrology systems designed for the shop floor

Precision ID & OD roundness scans repeatability in roundness achievable 10% GR&R at 200 nm (0.0002 mm)

Dynamic Linear Profile Scans

UPR and Harmonic analysis of roundness and plotted reports

Servo controlled linear air bearing technology for dynamic scans & multi-position gaging, 3600 samples per second

Servo controlled rotary air bearing technology for roundness, cylindricity, and ID bore scans, 3600 samples per second

Integrated into in-line automatic, and offline-semi automatic gaging systems



Profile Scan Measurement



Roundness & Position of Bores



Bore Cylindricity Scanning Incometer



Crank Shaft Pin & Main Roundness & Straightness



Deep Bore Roundness & Position



Roundness, Cylindricity, & Profile Plotting

Non-Contact 2D/3D Vision Capability

3D Dimensional Noncontact Scanning & Imaging

2D Dimensional Noncontact Measurement

Porosity and Surface Inspection

Poke Yoke & Operation Verification

In-Line 3D Verification of Circlip Installation

In-Line 3D Verification of RTV Applications

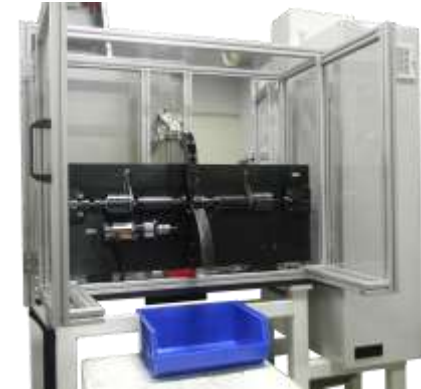
Integrated into in-line automatic, and offline-semi automatic gaging systems



Battery Tray In-line Pre-Machined Straightening Non-Contact Gage



3D Measurement & Verification of FIPG Bead



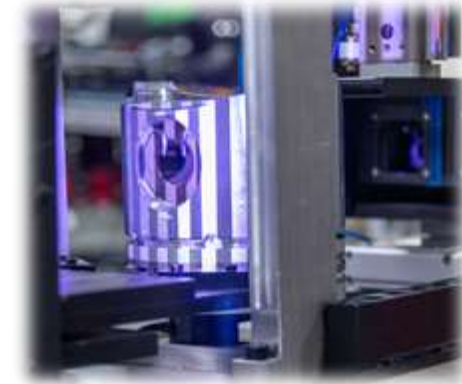
High Speed Bushing Inspection Systems



Battery Tray EOL Non-Contact Gage



In-line Porosity & Surface Defect Inspection



3D Inspection of Circlip Installation

Semi Automatic Assembly Stations

Semi Automatic Torque Systems with Torque & Angle Feedback

Semi Automatic Press Systems with Force and Distance Feedback

In-process Poke Yoke and Measurement to Verify Operation Quality

Servo, Pneumatic, or Air / Oil Pressing Systems

Bulk Feeding of Subcomponents

Part Tracking and Data Collection



Semi-Automatic Seal Servo Press



Semi-Automatic Gear Servo Press



Semi Automatic Air / Oil Bushing & Dowel Press



Semi-Automatic Torque & Tape Application System



Hand Loaded Multi Station Assembly Systems



Semi Auto Glue Application & Cup Plug Installation

Automatic Assembly Cells

Conveyor Based Palletized Auto Assembly Lines

Robot Based Multi Station Assembly Stations

Indexer Based Multi Station Assembly Stations

FIPG Applicators & Inspection

Torqueing with Torque & Angular Feedback & Auto Feed

Pressing with Force and Distance Feedback & Auto Feed

Bulk Fed Subcomponents & Air Feeding

Part Handling, Robot Handling, & Conveyance



Turnkey Assembly Cells



In-line Robotic FIPG Application & Inspection



In-line Auto Torqueing & Dowel Pressing



Multi Operational Indexing Systems for Multi Step Assembly



Bulk Part Handling / Conveyance

Manual Assembly Workstations

Manual & Semi Automatic Torque Systems

Manual & Semi Automatic Press Systems

HMI Guided Operator Assembly Operations

Built-in Instructions on HMI & Operator Poke Yoke

Tolerance Stack Up Analysis Capability for Critical Dimension Setting

Part tracking and Operator Tracking Capable



Manual Torque Benches with Blow Fed Subcomponents



Multi Operation Assembly Benches



Manual Guided Assembly



Measure, Match, Assembly & Verify Benches



Manual Torquing Fixtures



Guided Assembly Sequence

Part Marking & Tracking Capability

Laser Marking Systems

Dot Peen Marking Systems

Ink Jet Marking Systems

Grading & Verification of Markings

In-house Laser Safety Officer

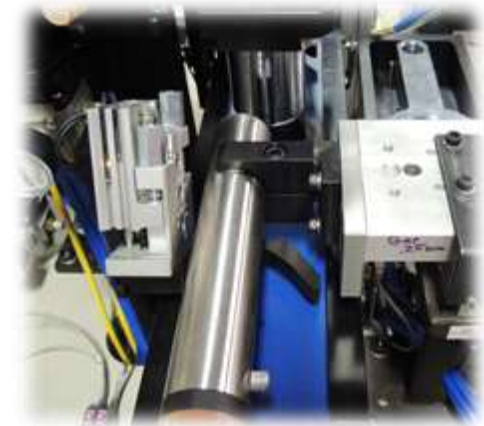
All laser systems include FDA & Safety Accession report



Robot Loaded Laser Marking Systems



Stand-Alone Standard Laser Marking Systems



In-Line Ink Jet Marking



Conveyor Through Feed Laser Marking Systems



Laser Marking Systems for Plastic Parts



In-Line Dot Peen Marking

Proud Integrators of:

Robotics



Quality and Innovation

Vision Systems



Marking systems



PLC



Torqueing / Pressing



On-Site Service & Support

100% Dedication to Customer Service

Global Support On-Site Representatives

Quick Response Unit and Down Time Recovery

Remote Log In Service in a Moments Notice

24/7 Service Support

On-site Contracts Available

Highly Trained Staff of Engineers & Technicians





Thank You for Reading!

USA

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